



## STANDARD 'R' SERIES DIES SPECIFICATIONS

'R' SERIES	NIB O.D.	NIB HEIGHT	MAXIMUM RECOMMENDED I.D. SIZE	STANDARD CASE O.D.	STANDARD CASE HEIGHT
R5	0.625	0.600	0.280	1.5"	7/8"
R6	0.710	0.700	0.350	2"	1-1/8"
R7	0.768	0.768	0.425	3"	1-3/8"
R8	1.000	0.820	0.516	3"	1-3/4"
R9	1.187	0.820	0.687	3"	1-3/4"
R10	1.500	1.000	0.875	3"	2"
R11	1.830	1.250	1.250	4"	2-1/4"
R12	2.185	1.375	1.500	4"	2-3/8"
R14	2.560	1.375	1.750	6"	2-1/2"
R15	3.000	1.375	2.250	6"	2-1/2"
R16	3.500	1.375	2.500	6"	2-1/2"
R17	4.000	1.500	3.000	8"	2-1/2"

### GENERAL NOTES

1.) THE MAXIMUM RECOMMENDED I.D. SIZE ARE TO BE USED AS A GENERAL GUIDE AND MAY VARY DEPENDING ON DRAFTS TAKEN AND THE MATERIAL TO BE DRAWN.

2.) STANDARD CASE SIZES ARE TO BE USED AS A GENERAL GUIDE AND CAN BE CUSTOMIZED TO MEET CUSTOMER NEEDS.

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